

SARV RANG PRODUCT DATA SARV COAT 9519 POLYURETHANE VARNISH COATINGS



DESCRIPTION

Sarv coat 9519 a two component, aliphatic isocyanate cured polyurethane varnish.

OUTSTANDING CHARACTERISTICS

- Excelent processability
- High weather and chemical resistance.
- Excelent gloss retention
- Easy to clean

RECOMMENDED USE

For use on polyurethane, epoxy paint system or bare metal where a hard and glossy clear coat is required.

SURFACE PREPARATION

The surface must be clean and dry. All dirt, grease, mill- scales and other foreign materials should be removed.

PHYSICAL DATA

Finish.....	Gloss, mate
Colour.....	Non-Pingmented
Volume Solids.....	48±2%
Specific Gravity.....	1.1 ±0.1 gr/Cm ³
Flash Point.....	30°C
Recommended D.F.T.....	30-50 microns
Theoretical Coverage.....	16-9.6 sqm/lit 14.5-8.7 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	5 hrs at 20°C 3 hrs at 35°C
Fully Cured.....	1 week at 20°C 5 days at 35°C
Thermal Resistance.....	120°C
Shelf life.....	1 year at 25°C
Package.....	4 & 20 liter container

APPLICATION DETAILS

Application method	Air/Airless spray, Brush
Nozzle orifice.....	.017"-0.019"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10 to 50°C
Mixing ratio.....	as recommended on paint label
Thinner/Cleaner.....	SVT-95
Pot life	5 hrs at 20 °C
Recoat interval min:.....	16 hrs at 20 °C
Recoat interval max:.....	None with itself

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