

# SARV RANG PRODUCT DATA SARV COAT 8739 EPOXY POLYAMIDE RED OXIDE PRIMER COATINGS



## DESCRIPTION

Sarv coat 8739 is a two component polyamide cured epoxy primer containing red oxide as corrosion inhibiting pigment.

## OUTSTANDING CHARACTERISTICS

- Excellent rust preventing
- High chemical & water resistance
- Suitable as a first coat in various paint systems.
- Suitable for a variety of substances

## RECOMMENDED USE

As a general purpose rust preventing primer for epoxy systems, on steel and other metal surfaces, even primed with sarv coat 1983.

## SURFACE PREPARATION

Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Clean damaged area thoroughly by power tool cleaning to ST3 (minor areas)

Or by abrasive blasting to minimum SA2, Preferably to Sa2 (for repair and maintenance) Abrasive blasting to Sa 2½SSPC-10 (for new steel).

## PHYSICAL DATA

Finish.....	Flat
Colour.....	Red
Volume Solids.....	51%±2
Specific Gravity.....	1.35±0.05 gr/cm <sup>3</sup>
Flash Point.....	26°C
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	12.8-8.5 sqm/lit. 9.5-6.3 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	2 hrs at 20°C 6 days at 35°C
Fully cured.....	seven days at 20°C 6 days at 35°C
Thermal Resistance.....	140 °C
Shelf life.....	1 year at 20°C
Package.....	5 & 20 liter container

## APPLICATION DETAILS

Application method.....	Air/Airless spray, Brush
Nozzle orifice.....	.021"
Nozzle pressure.....	150 bar/2200 Psi
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-87
Pot life .....	8 hrs at 20°C
Recoat interval min:.....	24 hrs at 20°C
Recoat interval max:.....	14 days at 20 °C

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