

SARV RANG PRODUCT DATA SARV COAT 8219 EPOXY ESTER CLEAR COATINGS



DESCRIPTION

Sarv coat 8219 is a single pack clear coat based on epoxyester resin.

OUTSTANDING CHARACTERISTICS

- Good adhesion to subsequent coats.
- Toughness and durability of film.
- Good resistance against corrosive environments

RECOMMENDED USE

As a clear coat in industrial and marine structures such as refineries, petrochemical plants, bridges, tanks and water sewage plants.

SURFACE PREPARATION

The surface must be clean & dry. Any contamination such as dirt, grease, Oil, salt and any other foreign materials should be removed.

PHYSICAL DATA

Finish.....	Gloss
Colour.....	clear
Volume Solids.....	38±2%
Specific Gravity.....	0.95 ±0.05 gr/m ³
Flash Point.....	23°C
Recommended D.F.T.....	20-40 microns
Theoretical coverage.....	19-9.5 sqm/lit
	20-10 sqm/kg
Practical Coverage.....	depends on loss factor
Touch dry.....	20 min at 20°C
Hard dry.....	40 min at 20°C
Thermal Resistance.....	140°C
Shelf life.....	12 months 25°C
Package.....	20 liter container

APPLICATION DETAILS

Application method	Air/Airless spray, Brush
Nozzle orifice.....	.019"-.023"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10-50°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-82
Pot life	N/A
Recoat interval.....	Min 24 hrs
	Max 3 months

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