

SARV RANG PRODUCT DATA SARV COAT 7735 CHLORINATED RUBBER RED LEAD PRIMER COATINGS



DESCRIPTION

Sarv coat 7735 is a physically drying, modified rubber based primer.

OUTSTANDING CHARACTERISTICS

- Excellent water resistance
- Durability in severe marine atmosphere
- Good penetration.

RECOMMENDED USE

As a maintenance water resistant primer for use on exterior and interior steel surfaces in moderately to severely corrosive environment.

SURFACE PREPARATION

Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Clean damaged area thoroughly by power tool cleaning to ST3 (minor areas)

Or by abrasive blasting to minimum Sa2, Preferably to Sa2½ (for repair and maintenance) Abrasive blasting to Sa 2½SSPC10 -(for new steel)

PHYSICAL DATA

Finish.....	Flat
Colour.....	Upon request
Volume Solids.....	40±2%
Specific Gravity.....	1.5±0.05 gr/cm ³
Flash Point.....	40°C
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	10-6.6 sqm/lit. 7.7-5.1 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	30 min at 20°C
Hard dry.....	2 hours at 20°C
Thermal Resistance.....	Continuous 60°C Non-continuous 65 °C
Shelf life	12 months at 25°C
Package.....	20 liter container

APPLICATION DETAILS

Application method	Air/Airless spray, Bursh, Roller
Nozzle orifice.....	.017"-.021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10-50°c
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-77
Pot life	N/A
Recoat interval.....	Min 6 hrs at 20°C

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