

SARV RANG PRODUCT DATA SARV COAT 6727 ALKYD PRIMER COATINGS



DESCRIPTION

Sarv coat 6727 is a general purpose primer based on long oil alkyd resin.

OUTSTANDING CHARACTERISTICS

- Rust Rreventing
- Excellent sprayability
- Excellent flexibility
- Good Resistance in midly to moderately corrosive environment.

RECOMMENDED USE

For use on structural steel to be topcoated with oil based finish coats.

SURFACE PREPARATION

Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning.

Abrasive blasting to minimum Sa 2 alternatively power tool cleaning to ST3.

PHYSICAL DATA

Finish.....	Flat
Colour.....	Upon request
Volume Solids.....	57±1%
Specific Gravity.....	1.5±0.05 gr/cm ³
Flash Point.....	38°C
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	13.75-9.16 sqm/lit.
	9.82-6.54 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	3 hrs at 20°C
Hard dry.....	1 week at 20°C
Shelf life.....	12 months at 25°C
Thermal Resistance.....	120°C
Package.....	20 liter container

APPLICATION DETAILS

Application method.....	Air/Airless spray, Brush, Roller
Nozzle orifice.....	.018"-0.021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10-50°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT- 67
Pot life	N/A
Recoat interval.....	Min 24 hrs
	Max 1 months

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