

SARV RANG PRODUCT DATA SARV COAT 6725 ALKYD ZINC CHROMATE COATINGS



DESCRIPTION

Sarv coat 6725 is rust preventing, zinc chromate pigmented primer based on oil alkyd resin.

OUTSTANDING CHARACTERISTICS

- Excellent Rust preventing
- Excellent sprayability
- Excellent flexibility
- High Resistance in corrosive and humid industrial environments

RECOMMENDED USE

For use on structural steel e.g buildings, ware houses and bridges, as part of a suitable alkyd based paint system.

SURFACE PREPARATION

Remove oil and grease, etc with suitable solvent.

Remove salt and other contaminants by (high pressure) fresh water cleaning.

A brasive blasting to minimum Sa 2 alternatively power tool cleaning to ST3.

PHYSICAL DATA

Finish.....	Flat
Colour.....	Yellow, Green
Volume Solids.....	53±2%
Specific Gravity.....	1.33±0.05 gr/cm ³
Flash Point.....	33°C
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	12.5-8.3 sqm/lit. 9.25-6.17 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	180 min at 20°C
Hard dry.....	1 week at 20°C
Shelf life	12 months at 25°C
Thermal Resistance.....	120°C
Package.....	20 liter container

APPLICATION DETAILS

Application method.....	Air /Airless spray, Brush, Roller
Nozzle orifice.....	.018" - .021"
Nozzle pressure.....	150 bar/ 2200 Psi
Application temperature.....	10-50°c
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT 67
Pot life	N/A
Recoat interval.....	Min. 24 hrs. Max 1 months

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