

SARV RANG PRODUCT DATA SARV COAT 6368 ALKYD FAST DRYING TOPCOAT COATINGS



DESCRIPTION

Sarv coat 6368 is a versatile finish coat based on fast drying alkyd resin.

OUTSTANDING CHARACTERISTICS

- High gloss and colour retention
- Fast drying
- Excellent sprayability
- Good oil resistance
- Good resistance in mildly to moderate corrosive environments.

RECOMMENDED USE

As a finish coat over alkyd primed industrial steel surfaces such as industrial engines, automobiles, wagons, containers etc

SURFACE PREPARATION

The surface must be undamaged, clean, dry and free from any contamination such as grease, rust, salt and loose paint.

PHYSICAL DATA

Finish.....	Gloss , semi gloss
Colour.....	upon request
Volume Solids.....	45±2%
Specific Gravity.....	2.10±0/5 gr/cm ³
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	10-6.6 sqm/lit. 8.7-5.8 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	Max. 45 min at 20°C
Hard dry.....	1 week at 20°C
Shelf life	12 months at 25°C
Package.....	20 liter container

APPLICATION DETAILS

Application method.....	Air /Airless spray, Brush, Roller
Nozzle orifice.....	.018"- .021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10-50°C
Mixing ration.....	single pack
Thinner/Cleaner.....	SVT-63
Pot life.....	N/A
Recoat interval.....	Min 15 hrs. Max indefinite

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