

SARV RANG PRODUCT DATA SARV COAT 4968 POLYESTER TOPCOAT COATINGS



DESCRIPTION

Sarv coat 4968 is baking hard topcoat enamel based on modified saturated polyester resin.

OUTSTANDING CHARACTERISTICS

- Excellent gloss & color retention
- Excellent sprayability
- High adhesion to different metallic surfaces
- Good hardness.

RECOMMENDED USE

For use on metal surfaces (specially nonferrous metals) where a hard, glossy and adherent finish coat is required, specially in roll coating .

SURFACE PREPARATION

The surface must be clean, dry and free from rust, mill scale, salt and loose paint. Sand blasting or wire brushing to a standard of ST 2 (SA.2.5, SIS 05 5900, ISO 8501-1) is required.

PHYSICAL DATA

Finish.....	Gloss, semi gloss
Colour.....	Upon request
Volume Solids.....	46±2%
Specific Gravity.....	1.1 ±0.01 gr/cm ³
D.F.T.....	46-60 microns
Flash point.....	23 °C
Theoretical coverage.....	11.5-9.2 sqm/lit 9.2-7.36 sqm/kg
Practical Coverage.....	Depends on loss factor
Flash of time	10-15 min
Baking temperature.....	150-160 °C
Baking timer.....	25-30 min
Shelf life.....	1 year

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