

SARV RANG PRODUCT DATA SARV COAT 3621 ACRYLIC PRIMER COATINGS



DESCRIPTION

Sarv coat 3621 is a quick drying primer based on acrylic resin.

OUTSTANDING CHARACTERISTICS

- Good corrosion resistance
- Good resistance to different environmental conditions
- Excellent sprayability
- High adhesion to different metallic surfaces
- Excellent flexibility

RECOMMENDED USE

For use on metal surfaces where a hard coating and corrosion protection is required.

SURFACE PREPARATION

Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning.

Abrasive blasting to minimum Sa 2 alternatively power tool cleaning to ST3.

PHYSICAL DATA

Finish.....	Flat
Colour.....	limited
Volume Solids.....	40±2%
Specific Gravity.....	1.30±0.5gr/cm ³
Flash Point.....	30°C
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	10.5-7 sqm/lit. 7.77-5.18 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	60 min at 20°C
Hard dry.....	16 hrs at 20°C 14 hrs at 35 °C
Shelf life	12 months at 25°C
Package.....	20 liter container

APPLICATION DETAILS

Application method.....	Air Sprag /Brush, Roller
Nozzle oridice.....	.018” - .021”
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	5-40°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-36
Pot life	N/A
Recoat interval.....	No limitation

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