

# SARV RANG PRODUCT DATA SARV COAT 3620 ACRYLIC TOPCOAT COATINGS



## DESCRIPTION

Sarv coat 3620 is a quick drying paint based on thermoplastic acrylic resin.

## OUTSTANDING CHARACTERISTICS

- High gloss and colour retention
- Good resistance to different environmental conditions
- Excellent sprayability
- High adhesion to different metallic surfaces
- Excellent flexibility

## RECOMMENDED USE

For use as a finish coat on coating system of steel substrates, where a hard, glossy and adherant finish coat is required.

## SURFACE PREPARATION

The surface must be clean, dry and free from any contamination such as dust, grease, oil, salt and loose paint.

## PHYSICAL DATA

Finish.....	Gloss
Colour.....	Upon request
Volume Solids.....	65±2%
Specific Gravity.....	1.5±0.1gr/cm <sup>3</sup>
Flash Point.....	30°C
Recommended D.F.T.....	40-60 microns
Theoretical coverage.....	6.3-9.5 sqm/lit. 8.48-5.56 sqm/kg
Heat resistance.....	120 °C
Practical Coverage.....	Depends on loss factor
Touch dry.....	2 hrs.at 20°C
Hard dry.....	14 hrs.at 20°C
Shelflife .....	12 months at 25°C
Package.....	20 liter container

## APPLICATION DETAILS

Application method.....	Air/Airless spray, Brush
Nozzle orifice.....	.018" - .021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10-50°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-36
Pot life .....	N/A
Recoat interval.....	No limitation

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