

# SARV RANG PRODUCT DATA SARV COAT 3619 ACRYLIC CLEAR COATINGS



## DESCRIPTION

Sarv coat 3619 is a solvent born clear based on thermoplastic acrylic resin.

## OUTSTANDING CHARACTERISTICS

- Good gloss effect on to the surfaces.
- Suitable for interior and exterior.

## RECOMMENDED USE

As a clear coat on metal, wood gypseous and concrete surfaces onto sealer to make surfaces smooth.

## SURFACE PREPARATION

The surface must be clean, dry & free from dust.

## PHYSICAL DATA

Finish.....	Gloss
Colour.....	non pigmented
Volume Solids.....	40±2%
Specific Gravity.....	0.92±0.02 gr/cm <sup>3</sup>
Flash Point.....	33°C
Recommended D.F.T.....	30-40 microns
Theoretical coverage.....	13-10 sqm/lit. 14-10.8 sqm/kg
Practical Coverage.....	Depends on loss factor
Touch dry.....	1 hrs.at 20°C
Hard dry.....	16 hrs.at 20°C
Shelflife .....	12 months at 25°C
Package.....	20 liter container

## APPLICATION DETAILS

Application method.....	Air/Airless spray, Brush
Nozzle orifice.....	.017" - .019"
Nozzle pressure.....	100 bar/1450 Psi
Application temperature.....	5-40°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-36
Pot life .....	N/A
Recoat interval.....	Min. 3 hrs. Max. Non limitation

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