

SARV RANG PRODUCT DATA SARV COAT 6119 ALKYD BAKING CLEAR COATINGS



DESCRIPTION

Sarv coat 6119 is a baking glossy clear coat based on a modified alkyd resin.

OUTSTANDING CHARACTERISTICS

- High gloss and colour retention
- Excellent sprayability
- High adhesion to different metallic surfaces
- Excellent flexibility
- Electrostatically applicable.

RECOMMENDED USE

For use on metal surfaces where a hard glossy and adherent finish coat is required, specially in home appliances.

SURFACE PREPARATION

The surface must be clean & dry. All dirt, grease, mill scales & any other foreign materials should be removed.

PHYSICAL DATA

Finish.....	Gloss
Colour.....	Clear
Volume Solids.....	40±2%
Specific Gravity.....	1±0.05 gr/cm ³
Flash Point.....	30°C
Recommended D.F.T.....	20-40 microns
Theoretical coverage.....	22-11 sqm/lit. 22-11 sqm/kg
Practical Coverage.....	Depends on loss factor
Flash time.....	10 min at 20°C
Stoving time.....	15-20 min at 160°C
Shelf life	12 months at 25°C
Package.....	20 liter container

APPLICATION DETAILS

Application method.....	Air /Airless spray, Brush, Roller, deep
Nozzle orifice.....	.021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10-50°C
Thinner/Cleaner.....	SVT-61
Recoat interval.....	Wet on wet or after .

Partially curing

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