

SARV RANG PRODUCT DATA SARV COAT 3568 ACRYLIC BAKING ENAMEL COATINGS



DESCRIPTION

Sarv coat 3568 is baking glossy topcoat based on thermoset acrylic resin.

OUTSTANDING CHARACTERISTICS

- High gloss and colour retention
- Good resistance to different environmental conditions
- Excellent sprayability
- High adhesion to different metallic surfaces
- Excellent flexibility

RECOMMENDED USE

For use on metal surfaces where a hard, glossy and adherent finish coat is required, specially in home appliances.

SURFACE PREPARATION

Remove oil grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Clean damaged area thoroughly by power tool cleaning to ST3 (minor areas)

Or by abrasive blating to minimum SA2, preferably to SA2 1/2 (for repair and maintenance) Abrasive blasting to Sa 2 1/2, SSPC-10 (for new steel)

PHYSICAL DATA

Finish.....	Gloss
Colour.....	Upon request
Volume Solids.....	36±3%
Specific Gravity.....	1.15±0.1gr/cm ³
Depends on colour	
Flash Point.....	23°C
Dry film thickness.....	25-40 microns
Theoretical coverage.....	14.4-9 sqm/lit.
	12.5-7.8 sqm/kg
Practical Coverage.....	Depends on loss factor
Flashing time.....	10 min
Stoving conditions.....	15-20 min at 150-170°C
Shelflife	12 months at 25°C
Package.....	20 liter container

APPLICATION DETAILS

Application method.....	Air/Brush, Roller, deep
Nozzle orifice.....	021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	5-50°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-35
Pot life	N/A
Recoat interval.....	wet on wet or after partially curing

دفتر مرکزی: تهران، آیت الله کاشانی، ابتدای جنت آباد جنوبی، نیش کوچه پاستور، ساختمان سهیل، واحد 5 و 6
کد پستی: 1473913774

تلفن: 44037532 - 44037534 - 44486491 - 44043081 - 44045187

فکس: 44037529 ایمیل: sarvrang.co@gmail.com

آدرس کارخانه: جاده خاوران، کیلومتر 9 شریف آباد، بعد از شهرک صنعتی عباس آباد، انتهای بلوار نگار