

# SARV RANG PRODUCT DATA SARV COAT 2734 VINYL RED LEAD PRIMER COATINGS



## DESCRIPTION

Sarv coat 2734 is a physically drying general primer based on a vinyl copolymer resin pigmented with red lead oxide as corrosion preventing pigment.

## OUTSTANDING CHARACTERISTICS

- High corrosion resistance
- High water resistance
- Good flexibility

## RECOMMENDED USE

As a primer for vinyl systems on exterior of marine of marine steel structures, or as an intermediate coat on epoxy primer.

## SURFACE PREPARATION

Remove oil and grease, etc. with suitable detergent. Remove salt and other contaminants by (high pressure) fresh water cleaning. Clean damaged area thoroughly by power tool cleaning to ST3 (minor areas)

Or by abrasive blasting to minimum SA2, Preferably to SA2 1/2 (For repair and maintenance)

Abrasive blasting to Sa 2 1/2, SSPC-10 (for new steel)

## PHYSICAL DATA

Finish.....	Flat
Colour.....	Orange
Volume Solids.....	30±2%
Specific Gravity.....	1.53 ±0.05 gr/m <sup>3</sup>
Flash Point.....	23°C
Dry Film Thickness.....	40-60 microns
Theoretical coverage.....	7.5-5 sqm/lit
	5-3.26 sqm/kg
Touch dry.....	2 hrs at 20°C
Hard dry.....	1 days at 20 °C
Thermal Resistance.....	80°C
Practical Coverage.....	depends on loss factor
Shelf life.....	1 year at 25°C
Package.....	4 & 20 liter container

## APPLICATION DETAILS

Application method .....	Air/Airless spray, Brush, Roller
Nozzle orifice.....	.019"-.021"
Nozzle pressure.....	150 bar/2200 Psi
Application temperature.....	10 - 40°C
Mixing ratio.....	single pack
Thinner/Cleaner.....	SVT-27
Pot life .....	N/A
Recoat interval.....	Min 24 hrs
	Max 2 moths

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